

06087	Prolite Plus Small
Wip No:	91-780
Bun Line:	
Foam Bun Number	N/A
Foam Blank	10-386CDL
Thickness	1.5" +/- 0.15"
Bun Die Number	3374-1
Dimension	Length: 47" +/- 1.0" Width: 20" +/- 0.5"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	ProLite Plus Small (date number)*
Bottom Fabric	05-551, 23, 50d Poly Gray 1.5yd
Top Fabric	05-405, 23,50d PolyHexRip Poppy 1.5yd
Skew Press:	
Foam Process	Skew (1.5" thick) Skew Program: Part 10
Bonding Press:	
Top Fabric	05-405, Fabric,23,50d PolyHexRip Poppy
Bottom Fabric	05-551, Fabric, 23, 50d Poly Gray
Foam Blank	10-386CDL
Valve	92-003, VALVE ASSEMBLY W/ O-RING BLK
Vent Tube	20-101, VENT TUBE, NEW CURVED BLK
Mats per hour	78
Cycle time per mat(sec)	<45
Pack (Wip No)	
Test time	24 hrs
Folded / Long	Folded
S.Sac. New	91-0440
Brochure	33-8690
Sleeve/ Pkg Wrap	35-8140
Round Label/Hang Tag	35-8150 x 2
Fabric Content Label	32-028
Box Type	35-300(D)
Mats Per Box	16
Boxes Per Pallet	24



06088	Prolite Plus Wmn's Reg
Wip No:	91-781
Bun Line:	
Foam Bun Number	10-810, CDL Foam Bun 14D 195x235x127
Foam Blank	10-387CDL
Thickness	1.5" +/- 0.15"
Bun Die Number	3573-1
Dimension	Length: 66" +/- 1.0" Width: 20" +/- 0.5"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	Prolite Plus Wms Reg (date number)*
Bottom Fabric	05-551 Fabric, 23, 50d Poly Gray - 2.00 yds
Top Fabric	05-405 Fabric, 23, 50d Poly HexRip Red - 2.00 yds
Skew Press:	
Foam Process	Skew (1.5" thick) Skew Program: Part 9
Bonding Press:	
Top Fabric	05-405 Fabric, 23, 50d Poly HexRip Red - 2.00 yds
Bottom Fabric	05-551 Fabric, 23, 50d Poly Gray - 2.00 yds
Foam Blank	10-387CDL
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-101 BLK, VENT TUBE, NEW CURVED
Mats per hour	78
Cycle time per mat(sec)	<45
Pack (Wip No)	91-781
Test time	24 hrs
Folded / Long	Folded x 1
S.Sac. New	91-1890 Running change to 91-726
Brochure	33-8690
Sleeve/ Pkg Wrap	35-8160
Round Label/Hang Tag	35-8170 x 2
Fabric Content Label	32-028
Box Type	35-300(D)
Mats Per Box	12



06089 Prolite Plus Regular
 Wip No: 91-782

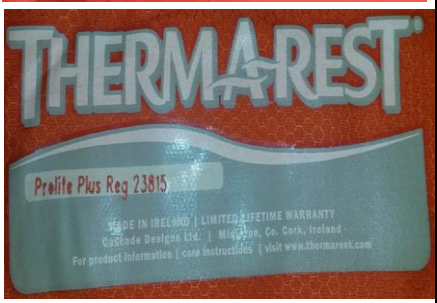
Bun Line:
 Foam Bun Number 10-810, CDL Foam Bun 14D 195x235x127
 Foam Blank 10-388CDL
 Thickness 1.5" +/- 0.15"
 Bun Die Number ???
 Dimension Length: 72" +/- 1.0"
 Width: 20" +/- 0.5"

Fabric Cut:
 Fabric Decal 29-1270
 Location on panel In from side:
 Down from top:
 Decal Print Prolite Plus Regular (date number)*
 Bottom Fabric 05-551, Fabric, 23, 50d Poly Gray - 2.27 yds
 Top Fabric 05-403, Fabric, 23, 50d PolyHexRip Poppy - 2.27 yds

Skew Press:
 Foam Process Skew (1.5 " thick)
 Skew Program: Part 8

Bonding Press:
 Top Fabric 05-403, Fabric, 23, 50d PolyHexRip Poppy - 2.27 yds
 Bottom Fabric 05-551, Fabric, 23, 50d Poly Gray - 2.27 yds
 Foam Blank 10-388CDL
 Valve 92-003 BLK, VALVE ASSEMBLY W/ O-RING
 Vent Tube 20-101 BLK, VENT TUBE, NEW CURVED
 Mats per hour 78
 Cycle time per mat(sec) < 45

Pack (Wip No) 91-782
 Test time 24 hrs
 Folded / Long Folded x 1
 S.Sac. New 91-1890 Running change to 91-726
 Brochure 33-8690
 Sleeve/ Pkg Wrap 35-8180
 Round Label/Hang Tag 35-8190 x 2
 Fabric Content Label 32-028
 Box Type 35-300(D)
 Mats Per Box 12
 Boxes Per Pallet 24



06090 **Prolite Plus Large**
 Wip No: 91-783

Bun Line:
 Foam Bun Number 10-861, Foam Bun 84 x 105 QFN070
 Foam Blank 10-389CDL
 Thickness 1.5" +/- 0.15"
 Bun Die Number 3371-1
 Dimension Length: 77" +/- 1.0"
 Width: 25" +/- 0.5"

Fabric Cut:
 Fabric Decal 29-1270
 Location on panel In from side:
 Down from top:
 Decal Print Prolite Plus Large (date number)*
 Bottom Fabric 05-552, Fabric, 28, 50d Poly Gray - 2.35 yds
 Top Fabric 05-404, Fabric, 28, 50d PolyHexRip Poppy - 2.35yds

Skew Press:
 Foam Process Skew (1.5" thick)
 Skew Program: Part 7

Bonding Press:
 Top Fabric 05-404, Fabric, 28, 50d PolyHexRip Poppy - 2.35yds
 Bottom Fabric 05-552, Fabric, 28, 50d Poly Gray - 2.35 yds
 Foam Blank 10-389CDL
 Valve 92-003 BLK, VALVE ASSEMBLY W/ O-RING
 Vent Tube 20-101 BLK, VENT TUBE, NEW CURVED
 Mats per hour 78
 Cycle time per mat(sec) < 45

Pack (Wip No) 91-783
 Test time 24 hrs
 Folded / Long Folded x 1
 S.Sac. New 91-724
 Brochure 33-8690
 Sleeve/ Pkg Wrap 35-8200
 Round Label/Hang Tag 35-8210 x 2
 Fabric Content Label 32-028
 Box Type 35-321(S)
 Mats Per Box 12
 Boxes Per Pallet 24



06092 **Prolite Small**
 Wip No: 91-785

Bun Line:
 Foam Bun Number N/A
 Foam Blank 10-382CDL
 Thickness 1.0" +/- 0.125"
 Bun Die Number 3374-1
 Dimension Length: 48.5" +/- 0.125"
 Width: 20" +/- 0.125"

Fabric Cut:
 Fabric Decal 29-1270
 Location on panel In from side:
 Down from top:
 Decal Print Prolite Small (date number)*
 Bottom Fabric 05-403, Fabric,23,50d PolyHexRip Poppy -1.50 yds
 Top Fabric 05-403, Fabric,23,50d PolyHexRip Poppy -1.50 yds

Skew Press:
 Foam Process Skew (1.0" thick)
 Skew Program: Part 10

Bonding Press:
 Top Fabric 05-403, Fabric,23,50d PolyHexRip Poppy -1.50 yds
 Bottom Fabric 05-403, Fabric,23,50d PolyHexRip Poppy -1.50 yds
 Foam Blank 10-382CDL
 Valve 92-003 BLK, VALVE ASSEMBLY W/ O-RING
 Vent Tube 20-101 BLK, VENT TUBE, NEW CURVED
 Mats per hour 78
 Cycle time per mat(sec) <45

Pack (Wip No) 91-785
 Test time 24 hrs
 Folded / Long
 S.Sac. New 91-1880
 Brochure 33-8690
 Sleeve/ Pkg Wrap 35-8060
 Round Label/Hang Tag 35-8070 x 2
 Fabric Content Label 32-028
 Box Type 35-300 (D)
 Mats Per Box 24
 Boxes Per Pallet 24



06093 **Women's Prolite Reg**
 Wip No: 91-786

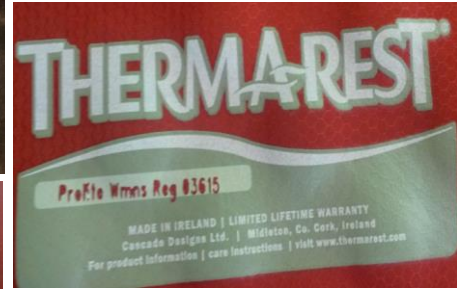
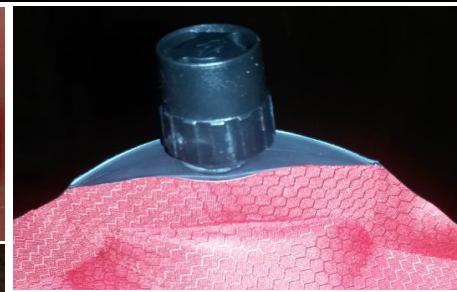
Bun Line:
 Foam Bun Number 10-810, CDL Foam Bun 14D 195x235x127
 Foam Blank 10-383CDL
 Thickness 1.0" +/- 0.125"
 Bun Die Number 3573-1
 Dimension Length: 66.75" +/- 0.125"
 Width: 20" +/- 0.125"

Fabric Cut:
 Fabric Decal 29-1270
 Location on panel In from side:
 Down from top:
 Decal Print Prolite Wms Regular (date number)*
 Bottom Fabric 05-405, Fabric,23,50d Poly HexRip Red - 2.00 yds
 Top Fabric 05-405, Fabric,23,50d Poly HexRip Red - 2.00 yds

Skew Press:
 Foam Process Skew (1.0" thick)
 Skew Program: Part 9

Bonding Press:
 Top Fabric 05-405, Fabric,23,50d Poly HexRip Red - 2.00 yds
 Bottom Fabric 05-405, Fabric,23,50d Poly HexRip Red - 2.00 yds
 Foam Blank 10-383CDL
 Valve 92-003 BLK, VALVE ASSEMBLY W/ O-RING
 Vent Tube 20-101 BLK, VENT TUBE, NEW CURVED
 Mats per hour 78
 Cycle time per mat(sec) < 45

Pack (Wip No) 91-786
 Test time 24 hrs
 Folded / Long Folded x 1
 S.Sac. New 91-0440
 Brochure 33-8690
 Sleeve/ Pkg Wrap 35-8080
 Round Label/Hang Tag 35-8090 x 2
 Fabric Content Label 32-028
 Box Type 35-300 (D)
 Mats Per Box 16
 Boxes Per Pallet 24



06094 **Prolite Regular**
 Wip No: 91-787

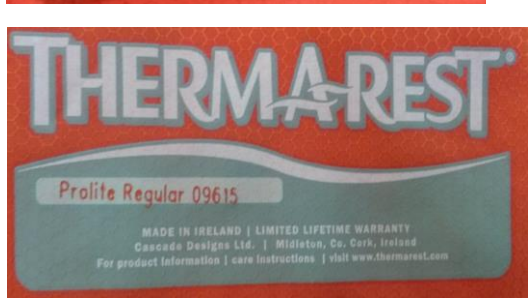
Bun Line:
 Foam Bun Number 10-810, CDL Foam Bun 14D 195x235x127
 Foam Blank 10-384CDL
 Thickness 1.0" +/- 0.125"
 Bun Die Number 3372-1
 Dimension Length: 73" +/- 0.125"
 Width: 20" +/- 0.125"

Fabric Cut:
 Fabric Decal 29-1270
 Location on panel In from side:
 Down from top:
 Decal Print Prolite Regular (date number)*
 Bottom Fabric 05-403, Fabric,23,50d PolyHexRip Poppy - 2.27 yds
 Top Fabric 05-403, Fabric,23,50d PolyHexRip Poppy - 2.27 yds

Skew Press:
 Foam Process Skew (1.0" thick)
 Skew Program: Part 8

Bonding Press:
 Top Fabric 05-403, Fabric,23,50d PolyHexRip Poppy - 2.27 yds
 Bottom Fabric 05-403, Fabric,23,50d PolyHexRip Poppy - 2.27 yds
 Foam Blank 10-384CDL
 Valve 92-003 BLK, VALVE ASSEMBLY W/ O-RING
 Vent Tube 20-101 BLK, VENT TUBE, NEW CURVED
 Mats per hour 78
 Cycle time per mat(sec) < 45

Pack (Wip No) 91-787
 Test time 24 hrs
 Folded / Long Folded x 1
 S.Sac. New 91-0440
 Brochure 33-8690
 Sleeve/ Pkg Wrap 35-8100
 Round Label/Hang Tag 35-8110 x 2
 Fabric Content Label 32-028
 Box Type 35-300 (D)
 Mats Per Box 16
 Boxes Per Pallet 24



06095	Prolite Large
Wip No:	91-788
Bun Line:	
Foam Bun Number	N/A
Foam Blank	10-385CDL
Thickness	1.0" +/- 0.125"
Bun Die Number	3371-1
Dimension	Length: 77.25" +/- 0.125" Width: 25" +/- 0.125"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	Prolite Large (date number)*
Bottom Fabric	05-404, Fabric,28,50d PolyHexRip Poppy - 2.35 yds
Top Fabric	05-404, Fabric,28,50d PolyHexRip Poppy - 2.35 yds
Skew Press:	
Foam Process	Skew (1.0" thick) Skew Program: Part 7
Bonding Press:	
Top Fabric	05-404, Fabric,28,50d PolyHexRip Poppy - 2.35 yds
Bottom Fabric	05-404, Fabric,28,50d PolyHexRip Poppy - 2.35 yds
Foam Blank	10-385CDL
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-101 BLK, VENT TUBE, NEW CURVED
Mats per hour	78
Cycle time per mat(sec)	< 45
Pack (Wip No)	91-788
Test time	24 hrs
Folded / Long	Folded x 1
S.Sac. New	91-724
Brochure	33-8690
Sleeve/ Pkg Wrap	35-8120
Round Label/Hang Tag	35-8130 x 2
Fabric Content Label	32-028
Box Type	35-321 (S)
Mats Per Box	12
Boxes Per Pallet	14



06421 **Trail Pro Regular**
 Wip No: 91-823

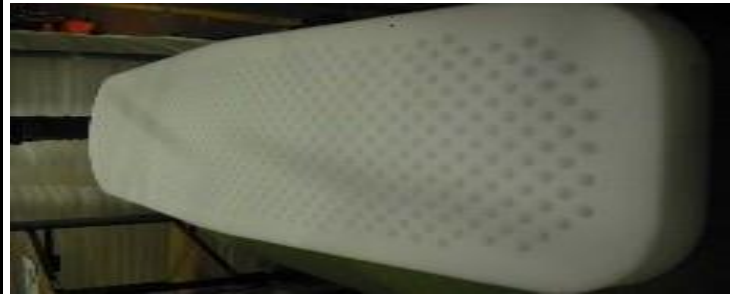
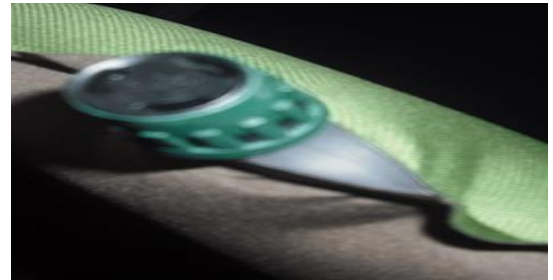
Bun Line:
 Foam Bun Number 10-810, CDL Foam Bun 14D 195x235x127
 Foam Blank 10-344CDL
 Thickness 2.0" +/- 0.13"
 Bun Die Number 37744-1-1
 Dimension Length: 74.5" +/- 0.5"
 Width: 21.7" +/- 0.13"

Fabric Cut:
 Fabric Decal 29-1270
 Location on panel In from side:
 Down from top:
 Decal Print Trail Pro Reg (date number)*
 Bottom Fabric 05-046, Fabric,24,75d Poly,Choc Chip - 2.25 yds
 Top Fabric 05-391, Fabric 24" 75d Olive Cord - 2.25yds

Skew Press:
 Foam Process Skew Press (2.0" thick)
 Skew Program: Part 10

Bonding Press:
 Top Fabric 05-391, Fabric 24" 75d Olive Cord - 2.25yds
 Bottom Fabric 05-046, Fabric,24,75d Poly,Choc Chip - 2.25 yds
 Foam Blank 10-344CDL
 Valve 92-007, TAR Valve Assy,Overmold,Green
 Vent Tube 20-101 BLK, VENT TUBE, NEW CURVED
 Mats per hour 78
 Cycle time per mat(sec) < 45

Pack (Wip No) 91-823
 Test time 24 hrs
 Folded / Long Folded x 1
 S.Sac. New 91-4350
 Brochure 33-8690
 Sleeve/ Pkg Wrap 35-7270
 Round Label/Hang Tag 33-7610 x 2
 Fabric Content Label 32-028
 Box Type 35-308 (F)
 Mats Per Box 8
 Boxes Per Pallet 15



06422	Trail Pro Large
Wip No:	91-824
Bun Line:	
Foam Bun Number	N/A
Foam Blank	10-345CDL
Thickness	2.0" +/-0.13"
Bun Die Number	37743-1-1
Dimension	Length: 79.5" +/-0.5" Width: 25.7" +/-0.13"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	Trail Pro Large (date number)*
Bottom Fabric	05-489, Fabric,28,75d Poly,Choc Chip - 2.35 yds
Top Fabric	05-392, Fabric 28" 75d Olive Cord - 2.35 yds
Skew Press:	
Foam Process	Skew Press (2.0" thick) Skew Program: Part 10
Bonding Press:	
Top Fabric	05-392, Fabric 28" 75d Olive Cord - 2.35 yds
Bottom Fabric	05-489, Fabric,28,75d Poly,Choc Chip - 2.35 yds
Foam Blank	10-345CDL
Valve	92-007 , TAR Valve Assy,Overmold,Green
Vent Tube	20-101 BLK, VENT TUBE, NEW CURVED
Mats per hour	78
Cycle time per mat(sec)	< 45
Pack (Wip No)	91-824
Test time	24 hrs
Folded / Long	Folded X 1
S.Sac. New	91-4360
Brochure	33-8690
Sleeve/ Pkg Wrap	35-7280
Round Label/Hang Tag	33-7620 X 2
Fabric Content Label	32-028
Box Type	35-308 (F)
Mats Per Box	8
Boxes Per Pallet	15



06423 Trail Lite Wmns Regular

Wip No: 91-825

Bun Line:

Foam Bun Number N/A
Foam Blank 10-3400
Thickness 1.5" +/- 0.13"
Bun Die Number N/A
Dimension Length: 67.0" +/- 0.5"
Width: 20.5" +/- 0.13"

Fabric Cut:

Fabric Decal 29-1270
Location on panel In from side:
Down from top:
Decal Print Trail Lite Wmns Reg (date number)*
Bottom Fabric 05-046, Fabric, 24,75d Poly, Choc Chip - 2.0000 YDS
Top Fabric 05-050, Fabric 24 75d Plain Clovr Leaf - 2.0000 YDS

Star Press:

Foam Process Star Press (1.5 " thick)

Bonding Press:

Top Fabric 05-050, Fabric 24 75d Plain Clovr Leaf - 2.0000 YDS
Bottom Fabric 05-046, Fabric, 24,75d Poly, Choc Chip - 2.0000 YDS
Foam Blank 10-3400
Valve 92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube 20-101 BLK, VENT TUBE, NEW CURVED
Mats per hour 78
Cycle time per mat(sec) < 45

Pack (Wip No)

91-825
Test time 24 hrs
Folded / Long Folded x 1
S.Sac. New 91-4350
Brochure 33-8690
Sleeve/ Pkg Wrap 35-7290
Round Label/Hang Tag 35-7560 x 2
Fabric Content Label 32-028
Box Type 35-308 (F)
Mats Per Box 8
Boxes Per Pallet 20



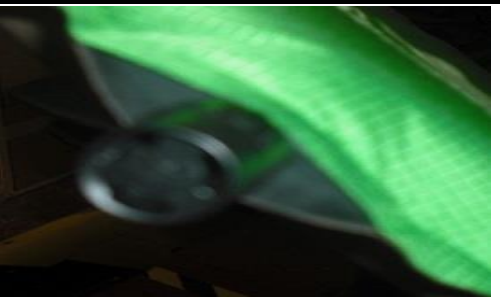
06424	Trail Lite Women's Large
Wip No:	91-830
Bun Line:	
Foam Bun Number	10-810, CDL Foam Bun 14D 195x235x127
Foam Blank	10-3410
Thickness	1.5" +/-0.13"
Bun Die Number	????
Dimension	Length: 73"+/-0.5" Width: 20.5"+/-0.13"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	Trail Lite Wmns Lge (date number)*
Bottom Fabric	05-046, Fabric,24,75d Poly,Choc Chip - 2.25 yds
Top Fabric	05-050, Fabric 24 75d Plain Clovr Leaf - 2.25yds
Star Press:	
Foam Process	Star Press (1.5" thick)
Bonding Press:	
Top Fabric	05-050, Fabric 24 75d Plain Clovr Leaf - 2.25yds
Bottom Fabric	05-046, Fabric,24,75d Poly,Choc Chip - 2.25 yds
Foam Blank	10-3410
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-101 BLK, VENT TUBE, NEW CURVED
Mats per hour	78
Cycle time per mat(sec)	< 45
Pack (Wip No)	91-830
Test time	24 hrs
Folded / Long	Folded X 1
S.Sac. New	91-4360
Brochure	33-8690
Sleeve/ Pkg Wrap	35-7300
Round Label/Hang Tag	35-7570 x 2
Fabric Content Label	32-028
Box Type	35-308(F)
Mats Per Box	8
Boxes Per Pallet	20



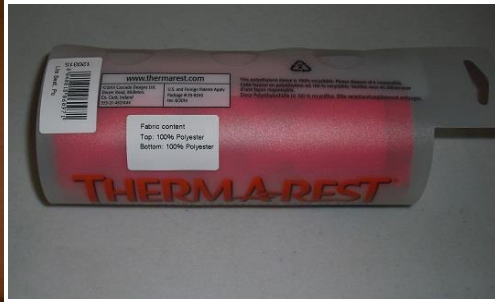
06425	Trail Lite Regular
Wip No:	91-831
Bun Line:	
Foam Bun Number	10-810, CDL Foam Bun 14D 195x235x127
Foam Blank	10-3410
Thickness	1.5" +/-0.13"
Bun Die Number	????
Dimension	Length: 73"+/-0.5" Width: 20.5"+/-0.13"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	Trail Lite Reg (date number)*
Bottom Fabric	05-046, Fabric,24,75d Poly,Choc Chip - 2.25 yds
Top Fabric	05-049, Fabric 24 75d Clover Mini Dimd - 2.25yds
Star Press:	
Foam Process	Star Press (1.5" thick)
Bonding Press:	
Top Fabric	05-049, Fabric 24 75d Clover Mini Dimd - 2.25yds
Bottom Fabric	05-046, Fabric,24,75d Poly,Choc Chip - 2.25 yds
Foam Blank	10-3410
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-101 BLK, VENT TUBE, NEW CURVED
Mats per hour	78
Cycle time per mat(sec)	< 45
Pack (Wip No)	91-831
Test time	24 hrs
Folded / Long	Folded x 1
S.Sac. New	91-4350
Brochure	33-8690
Sleeve/ Pkg Wrap	35-7310
Round Label/Hang Tag	35-7580 x 2
Fabric Content Label	32-028
Box Type	35-308 (F)
Mats Per Box	8
Boxes Per Pallet	20



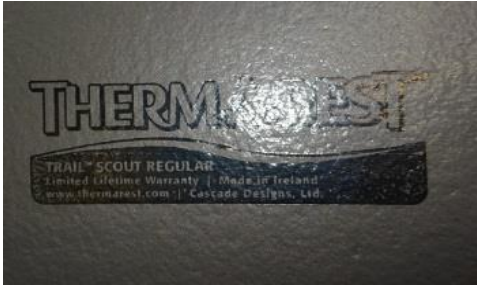
06426	Trail Lite Large
Wip No:	91-832
Bun Line:	
Foam Bun Number	N\A
Foam Blank	10-3420
Thickness	1.5" +/- 0.13"
Bun Die Number	N\A
Dimension	Length: 78.3" +/- 0.5" Width: 25.5" +/- 0.13"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	Trail Lite Large (date number)*
Bottom Fabric	05-489, Fabric,28,75d Poly,Choc Chip - 2.3500yds
Top Fabric	05-051, Fabric 28 75d Clover Mini Dimd - 2.3500yds
Star Press:	
Foam Process	Star Press (1.5" thick)
Bonding Press:	
Top Fabric	05-051, Fabric 28 75d Clover Mini Dimd - 2.3500yds
Bottom Fabric	05-489, Fabric,28,75d Poly,Choc Chip - 2.3500yds
Foam Blank	10-3420
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-101 BLK, VENT TUBE, NEW CURVED
Mats per hour	78
Cycle time per mat(sec)	< 45
Pack (Wip No)	91-832
Test time	24 hrs
Folded / Long	Folded x 1
S.Sac. New	91-4360
Brochure	33-8690
Sleeve/ Pkg Wrap	35-7320
Round Label/Hang Tag	35-7590 x 2
Fabric Content Label	32-028
Box Type	35-308 (F)
Mats Per Box	8
Boxes Per Pallet	15



06097	Lite Seat Poppy
Wip No:	91-702
Bun Line:	
Foam Blank	10-000
Thickness	1.5"
Dimension	Length: 15" Width: 11"
Fabric Cut:	
Fabric Decal	29-1240
Location on panel	In from side: Down from top:
Decal Print	Lite Seat (date number)*
Bottom Fabric	05-403, Fabric,23,50d PolyHexRip Poppy - 0.4 yds
Top Fabric	05-403, Fabric,23,50d PolyHexRip Poppy - 0.4 yds
Star Press:	
Foam Process	1.5" thick
Bonding Press:	
Top Fabric	05-403, Fabric,23,50d PolyHexRip Poppy - 0.4 yds
Bottom Fabric	05-403, Fabric,23,50d PolyHexRip Poppy - 0.4 yds
Foam Blank	10-000
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-101 BLK, VENT TUBE, NEW CURVED
Mats per hour	78
Cycle time per mat(sec)	< 45
Pack (Wip No)	91-702
Test time	24 hrs
Folded / Long	Folded X 1
S.Sac. New	N\A
Brochure	33-8690
Sleeve/ Pkg Wrap	35/8240
Round Label/Hang Tag	N\A
Fabric Content Label	32-028
Box Type	35-314 (C)
Mats Per Box	32
Boxes Per Pallet	N\A



06429	Trail Scout Regular
Wip No:	91-385
Bun Line:	
Foam Bun Number	N\A
Foam Blank	10-0490
Thickness	1.0"
Bun Die Number	N\A
Dimension	Length: 72" Width: 20"
Fabric Cut:	
Fabric Decal	65-223
Location on panel	In from side: Down from top:
Decal Print	Trail Scout Reg (date number)*
Bottom Fabric	21-156, 23" PU Film, Charcoal, 5 mil - 2.25 YDS
Top Fabric	21-156, 23" PU Film, Charcoal, 5 mil - 2.25 YDS
Foam Process	Solid Foam
Bonding Press:	
Top Fabric	21-156, 23" PU Film, Charcoal, 5 mil - 2.25 YDS
Bottom Fabric	21-156, 23" PU Film, Charcoal, 5 mil - 2.25 YDS
Foam Blank	10-0490
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-101 BLK, VENT TUBE, NEW CURVED
Mats per hour	
Cycle time per mat(sec)	
Pack (Wip No)	91-385
Test time	24 hrs
Folded / Long	Folded x 1
S.Sac. New	91-108
Brochure	33-8690
Sleeve/ Pkg Wrap	22-2760
Round Label/Hang Tag	33-7060 x 2
Rectangular Label	33-6920
Fabric Content Label	32-028
Box Type	35-300 (D)
Mats Per Box	12
Boxes Per Pallet	24



06420 **Trail Pro Women's Regular**
 Wip No: 91-822CDL

Bun Line:
 Foam Bun Number 10-810, CDL Foam Bun 14D 195x235x127
 Foam Blank 10-343CDL
 Thickness 2.0" +/- 0.13"
 Bun Die Number 37745-1-1
 Dimension Length: 68.1" +/- 0.5"
 Width: 21.6" +/- 0.13"

Fabric Cut:
 Fabric Decal 29-1270
 Location on panel In from side:
 Down from top:
 Decal Print Trail Pro Wmns Reg (date number)*
 Bottom Fabric 05-046, 24 75d Poly,Choc Chip - 2.0 YDS
 Top Fabric 05-053, 24 75d plain wood Olive - 2.0 YDS

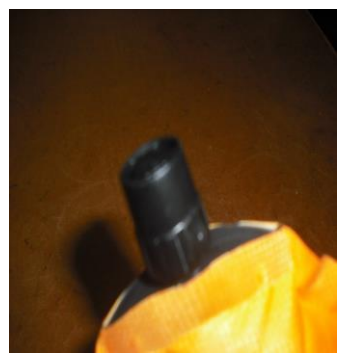
Skew Press:
 Foam Process Skew Press (2.0" thick)
 Skew Program: Part 10

Bonding Press:
 Top Fabric 05-053, Fabric 24 75d plain wood Olive - 2.0 YDS
 Bottom Fabric 05-046, Fabric,24,75d Poly,Choc Chip - 2.0 YDS
 Foam Blank 10-343CDL
 Valve 92-007, TAR Valve Assy,Overmold,Green
 Vent Tube 20-101 BLK, VENT TUBE, NEW CURVED
 Mats per hour 78
 Cycle time per mat(sec) < 45

Pack (Wip No) 91-822CDL
 Test time 24 hrs
 Folded / Long Folded x 1
 S.Sac. New 91-4350
 Brochure 33-8690
 Sleeve/ Pkg Wrap 35-7260
 Round Label/Hang Tag 33-7600 x 2
 Fabric Content Label 32-028
 Box Type 35-308 (F)
 Mats Per Box 8
 Boxes Per Pallet 15



06096	Lite Seat Pumpkin
Wip No:	91-703
Bun Line:	
Foam Blank	10-000
Thickness	1.5"
Dimension	Length: 15" Width: 11"
Fabric Cut:	
Fabric Decal	29-1240
Location on panel	In from side: Down from top:
Decal Print	Lite Seat (date number)*
Bottom Fabric	05-401 Fabric,24,30d Poly Rip Pumpkin - 0.4 yd
Top Fabric	05-401 Fabric,24,30d Poly Rip Pumpkin - 0.4 yd
Star Press:	
Foam Process	1.5" thick
Bonding Press:	
Top Fabric	05-401 Fabric,24,30d Poly Rip Pumpkin - 0.4 yd
Bottom Fabric	05-401 Fabric,24,30d Poly Rip Pumpkin - 0.4 yd
Foam Blank	10-000
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-101 BLK, VENT TUBE, NEW CURVED
Mats per hour	78
Cycle time per mat(sec)	< 45
Pack (Wip No)	91-703
Test time	24 hrs
Folded / Long	Folded X 1
S.Sac. New	N\A
Brochure	33-8690
Sleeve/ Pkg Wrap	35/8240
Round Label/Hang Tag	N\A
Fabric Content Label	32-028
Box Type	35-314 (C)
Mats Per Box	32
Boxes Per Pallet	N\A



06084 **Evolite Small**
 Wip No: 91-777

Bun Line:
 Foam Bun Number N/A
 Foam Blank 10-406CDL
 Thickness 1.3" +/- 0.125"
 Bun Die Number
 Dimension Length:
 Width:

Fabric Cut:
 Fabric Decal 29-1240
 Location on panel In from side: 5.5" ±1.0"
 Down from top: 10.0" ±1.0"
 Decal Print Evolite Small (date number)*
 Bottom Fabric 05-401, 24,30d Poly Rip Pumpkin 1.61yd
 Top Fabric 05-401, 24,30d Poly Rip Pumpkin 1.61yd

Bonding Press:
 Top Fabric 05-401 Fabric,24,30d Poly Rip Pumpkin
 Bottom Fabric 05-401 Fabric,24,30d Poly Rip Pumpkin
 Foam Blank 10-406CDL
 Valve 92-003 Valve Assembly W /O Ring
 Vent Tube 20-435CDL V.Tube Straight, 37 Dia Natural
 Mats per hour
 Cycle time per mat(sec)

Pack (Wip No) 91-777
 Test time 36 hours
 Folded / Long
 S.Sac. New 94-203
 Brochure 33-8690
 Sleeve/ Pkg Wrap 35-7980
 Round Label/Hang Tag 35-7990 x2
 Fabric Content Label 32-028
 Weight Label 32-028
 Box Type 35-300 (D)
 Mats Per Box 20
 Boxes Per Pallet 24



06085 Evolite Regular

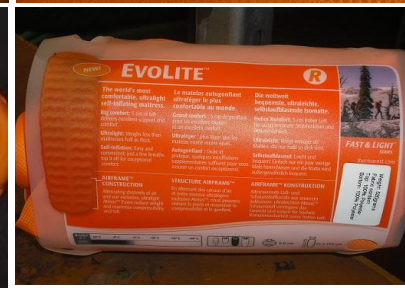
Wip No: 91-778

Bun Line:
 Foam Bun Number N/A
 Foam Blank 10-407CDL
 Thickness 1.3" +/- 0.125"
 Bun Die Number ???
 Dimension Length: ???
 Width: ???

Fabric Cut:
 Fabric Decal 29-1240
 Location on panel In from side: 5.5" ±1.0"
 Down from top: 10" ±1.0"
 Decal Print Evolite Reg (date number)*
 Bottom Fabric 05-401, 24,30d Poly Rip Pumpkin 2.31yd
 Top Fabric 05-401, 24,30d Poly Rip Pumpkin 2.31yd

Bonding Press:
 Top Fabric 05-401 Fabric,24,30d Poly Rip Pumpkin
 Bottom Fabric 05-401 Fabric,24,30d Poly Rip Pumpkin
 Foam Blank 10-407CDL
 Valve 92-003 VALVE ASSEMBLY W/ O-RING
 Vent Tube 20-435 CDL V.Tube,Straight,,.37 Dia,Naturl
 Mats per hour ??
 Cycle time per mat(sec) ??

Pack (Wip No) 91-778
 Test time 36 Hrs
 Folded / Long
 S.Sac. New 94-204
 Brochure 33-8690
 Sleeve/ Pkg Wrap 35-8000
 Round Label/Hang Tag 35-8010 x 2
 Fabric Content Label 32-028
 Weight Label 32-028
 Box Type 35-308 (F)
 Mats Per Box 16
 Boxes Per Pallet 24



Approvals Rev: Engineering: Date:

Quality: Date: Production: Date:

06086	Evolite Large
Wip No:	91-779
Bun Line:	
Foam Bun Number	N/A
Foam Blank	10-408CDL
Thickness	1.3"
Bun Die Number	
Dimension	Length: Width:
Fabric Cut:	
Fabric Decal	29-1240
Location on panel	In from side: 5.0" ±1.0" Down from top: ??" ±1.0"
Decal Print	Evolite Large (date number)*
Bottom Fabric	Fabric,29,30d Poly Rip Pumpkin - 2.45 yds
Top Fabric	Fabric,29,30d Poly Rip Pumpkin - 2.45 yds
Bonding Press:	
Top Fabric	Fabric,29,30d Poly Rip Pumpkin - 2.45 yds
Bottom Fabric	Fabric,29,30d Poly Rip Pumpkin - 2.45 yds
Foam Blank	10-408CDL
Valve	92-003 BLK,VALVE ASSEMBLY W/ O-RING
Vent Tube	20-435CDL V.Tube,Straight,,.37 Dia,Naturl
Mats per hour	40
Cycle time per mat(sec)	
Pack (Wip No)	91-779
Test time	36 hours
Folded / Long	Folded x 1
S.Sac. New	94-205
Brochure	33-8690
Sleeve/ Pkg Wrap	35-8020
Round Label/Hang Tag	35-8030 x2
Fabric Content Label	32-028
Weight Label	32-028
Box Type	35-300 (D)
Mats Per Box	12
Boxes Per Pallet	24



05949	Dreamtime XL V4
Wip No:	94-191
Bun Line:	
Foam Blank	10-0550, Foam, DreamTime, XL (Foam)
Foam Topper	10-3240, Foam Topper XL, Neo Dream
Thickness	2.5"
Bun Die Number	N/A
Dimension	Length: 77" +/- 1.5" Width: 30" +/- 1.0"
Fabric Cut:	
Fabric Decal	29-1270, DECAL, TAR UNIVERSAL 2014 (EU)
Location on panel	In from side: Down from top:
Decal Print	Dreamtime XL (date number)*
Bottom Fabric	05-548, Fabric,33",Poly Blue Nights - 2.3 YDS
Top Fabric	05-548, Fabric,33",Poly Blue Nights - 2.3 YDS
Star Press:	
Foam Process	2.5" Thick
Bonding Press:	
Top Fabric	05-548, Fabric,33",Poly Blue Nights - 2.3 YDS
Bottom Fabric	05-548, Fabric,33",Poly Blue Nights - 2.3 YDS
Foam Blank	10-0550
Valve	90-003, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black
Mats per hour	
Cycle time per mat(sec)	
Pack (Wip No)	
Test time	24 hrs
Folded / Long	Long
S.Sac. New	91-7400
Brochure	33-8690
Inner Tag	82-2590
Outer Tag	82-2670
Poly Bag	22-090
Fabric Content Label	32-028
Box label	32-841
Box Type	35-001 (K)
Mats Per Box	2
Boxes Per Pallet	



06436	Trail Seat Olive
Wip No:	96-061
Bun Line:	
Foam Bun Number	N\A
Foam Blank	10-1090
Thickness	1.5"
Bun Die Number	N\A
Dimension	Length: 16" Width: 12 "
Fabric Cut:	
Fabric Decal	29-1240
Location on panel	In from side: Down from top:
Decal Print	Trail Seat (Date number)*
Bottom Fabric	05-053, Fabric 24 75d plain wood Olive - .2600 YDS
Top Fabric	05-053, Fabric 24 75d plain wood Olive - .2600 YDS
Star Press:	
Foam Process	Star Press (1.5" thick)
Bonding Press:	
Top Fabric	05-053, Fabric 24 75d plain wood Olive - .2600 YDS
Bottom Fabric	05-053, Fabric 24 75d plain wood Olive - .2600 YDS
Foam Blank	10-1090
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black
Mats per hour	78
Cycle time per mat(sec)	< 45
Pack (Wip No)	96-061
Test time	24 hrs
Folded / Long	Folded x 1
S.Sac. New	N\A
Brochure	33-8690
Sleeve/ Pkg Wrap	33-6850
Round Label/Hang Tag	N\A
Fabric Content Label	32-028
Box Type	35-315 (C)
Mats Per Box	16
Boxes Per Pallet	N\A



06435	Trail Seat Lily
Wip No:	96-060
Bun Line:	
Foam Bun Number	N/A
Foam Blank	10-1090
Thickness	1.5"
Bun Die Number	N/A
Dimension	Length: 16"+/- ? Width: 12 " +/- ?
Fabric Cut:	
Fabric Decal	29-1240
Location on panel	In from side: Down from top:
Decal Print	Trail Seat (date number)*
Bottom Fabric	05-393, fabric 24 Lily - .2600yds
Top Fabric	05-393, fabric 24 Lily - .2600yds
Star Press	
Foam Process	Star Press (1.5" thick)
Bonding Press:	
Top Fabric	05-393, fabric 24 Lily - .2600yds
Bottom Fabric	05-393, fabric 24 Lily - .2600yds
Foam Blank	10-1090
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black
Mats per hour	78
Cycle time per mat(sec)	< 45
Pack (Wip No)	96-060
Test time	
Folded / Long	Folded x 1
S.Sac. New	N/A
Brochure	33-8690
Sleeve/ Pkg Wrap	33-6850
Round Label/Hang Tag	N/A
Fabric Content Label	32-028
Box Type	35-314 (C)
Mats Per Box	16
Boxes Per Pallet	N/A



06969	MondoKing Large
Wip No:	91-369CDL
Bun Line:	
Foam Bun Number	N/A
Foam Blank	10-318CDL
Thickness	4"
Bun Die Number	N/A
Dimension	Length: 77"+/-1.5" Width: 25"+/-1.0"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	MondoKing Large (date number)*
Bottom Fabric	05-482-B, Fab,28,75d poly,Black, Bemis - 2.300 YDS
Top Fabric	05-383, Fabric28",75d Dia Poly,NauBlue - 2.300 yds
Foam Process	Solid Foam
Bonding Press:	
Top Fabric	05-383, Fabric28",75d Dia Poly,NauBlue - 2.300 yds
Bottom Fabric	05-482-B, Fab,28,75d poly,Black, Bemis - 2.300 YDS
Foam Blank	10-318CDL
Valve	92-006, TAR Valve Assy,Overmold,Blue
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black
Mats per hour	40
Cycle time per mat(sec)	
Pack (Wip No)	91-369CDL
Test time	40 Hours
Folded / Long	Long
S.Sac. New	91-422
Brochure	33-8690
Sleeve/ Pkg Wrap	35-677
Round Label/Hang Tag	35-699
Rectangular Label	35-707
Fabric Content Label	32-028
Box Type	35-308 (F)
Mats Per Box	4
Boxes Per Pallet	15



06970	MondoKing XXL
Wip No:	91-370CDL
Bun Line:	
Foam Bun Number	N/A
Foam Blank	10-319CDL
Thickness	4"
Bun Die Number	N/A
Dimension	Length: 80"+/- 1.5" Width: 31"+/- 1.0"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	MondoKing XXL (date number)*
Bottom Fabric	05-065, Fabric,35,Blk,75d PE,Imported - 2.400 yds
Top Fabric	05-384, Fabric 35,75d Dia Poly,NauBlue -2.400 yds
Foam Process	
	Solid Foam
Bonding Press:	
Top Fabric	05-384, Fabric 35,75d Dia Poly,NauBlue -2.400 yds
Bottom Fabric	05-065, Fabric,35,Blk,75d PE,Imported - 2.400 yds
Foam Blank	10-319CDL
Valve	92-006, TAR Valve Assy,Overmold,Blue x 2
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black x 2
Mats per hour	
Cycle time per mat(sec)	
Pack (Wip No)	
Test time	40 Hours
Folded / Long	Long
S.Sac. New	91-357
Brochure	33-8690
Sleeve/ Pkg Wrap	35-678
Round Label/Hang Tag	35-700
Rectangular label	35-708
Fabric Content Label	32-028
Box Type	35-001 (K)
Mats Per Box	4
Boxes Per Pallet	12



1
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1
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1
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1
1
1
1
3
1
0.25
1
2
1
2
1
1
1
1
2.4
1.32
2.4
2.4
2.4
1
1
1
1
1
1
1

09209	Dreamtime Large
Wip No:	91-914
Bun Line:	
Foam Blank	10-0850, Foam, DreamTime, Large (Foam)
Foam Topper	10-3230, Foam Topper LG, Neo Dream
Thickness	2.5"
Bun Die Number	N/A
Dimension	Length: 77" +/- 1.5" Width: 25" +/- 1.0"
Fabric Cut:	
Fabric Decal	29-1270, DECAL, TAR UNIVERSAL 2014 (EU)
Location on panel	In from side: Down from top:
Decal Print	
Bottom Fabric	05-547, Fabric,28",Poly Blue Nights - 2.3 YDS
Top Fabric	05-547, Fabric,28",Poly Blue Nights - 2.3 YDS
Star Press:	
Foam Process	2.5" thick
Bonding Press:	
Top Fabric	05-547, Fabric,28",Poly Blue Nights - 2.3 YDS
Bottom Fabric	05-547, Fabric,28",Poly Blue Nights - 2.3 YDS
Foam Blank	10-0850, Foam, DreamTime, Large (Foam)
Valve	92-003, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black
Mats per hour	
Cycle time per mat(sec)	
Pack (Wip No)	
Test time	
Folded / Long	Long
Cover	91-738
S.Sac. New	91-7390
Brochure	33-8690
Outer Tag	82-2670
Inner Tag	82-2580
Poly Bag	22-090
Fabric Content Label	32-028
Box label	32-841
Box Type	35-300 (D)
Mats Per Box	4
Boxes Per Pallet	24

09212 **Luxury Map Regular**
 Wip No: 91-909

Bun Line:
 Foam Bun Number N/A
 Foam Blank 10-2020
 Thickness 3.0"
 Bun Die Number N/A
 Dimension Length: 72" +/- 1.5"
 Width: 20" +/- 1.0"

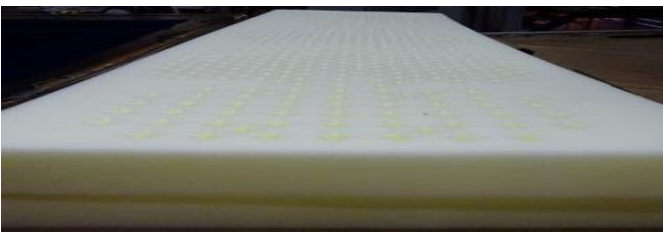
Fabric Cut:
 Fabric Decal 29-1270
 Location on panel In from side:
 Down from top:
 Decal Print Luxury Map Reg (date number)*
 Bottom Fabric 05-554, Fabric,23,50d PolyKnit,SurfWeb 2.25 YDS
 Top Fabric 05-557, Fabric,25,75dPE,BlueNt,import - 2.25 YDS

Star Press:
 Foam Process Star Press (3.0" thick)

Bonding Press:
 Top Fabric 05-557, Fabric,25,75dPE,BlueNt,import - 2.25 YDS
 Bottom Fabric 05-554, Fabric,23,50d PolyKnit,SurfWeb 2.25 YDS
 Foam Blank 10-2020
 Valve 92-003, VALVE ASSEMBLY W/ O-RING
 Vent Tube 20-293, Vent Tube,Urethane 85AE,Black
 Mats per hour
 Cycle time per mat(sec)

Pack (Wip No)
 Test time
 Folded / Long Long
 S.Sac. New 91-7330
 Brochure 33-8690
 Inner Tag 82-2530
 Tech Card 82-3040
 Poly Bag 22-449
 Fabric Content Label 32-028
 Box label 32-841
 Box Type 35-300 (D)
 Mats Per Box 4
 Boxes Per Pallet 24

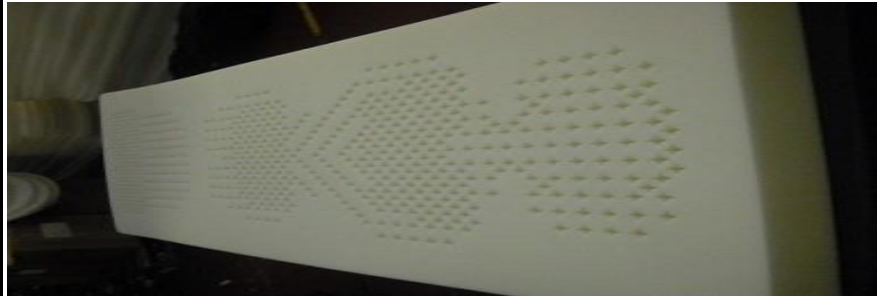
Approvals **Engineering:**
Rev: **Date:**



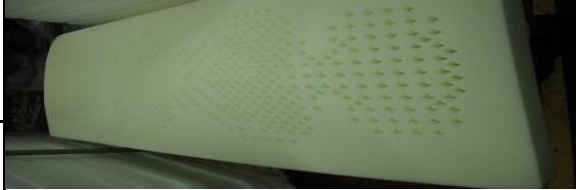
Quality:
Date:

Production:
Date:

09213	Luxury Map Large
Wip No:	91-910
Bun Line:	
Foam Bun Number	N/A
Foam Blank	10-2030
Thickness	3.0"
Bun Die Number	N/A
Dimension	Length: 77"+/- 1.5" Width: 25"+/-1.0"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	Luxury Map Large (date number)*
Bottom Fabric	05-555, Fabric,28,50d PolyKnit,SurfWeb- 2.35 YDS
Top Fabric	05-558,Fabric,30,75dPE,BlueNT,import- 2.35 YDS
Star Press:	
Foam Process	Star Press (3.0")
Bonding Press:	
Top Fabric	05-558,Fabric,30,75dPE,BlueNT,import- 2.35 YDS
Bottom Fabric	05-555, Fabric,28,50d PolyKnit,SurfWeb- 2.35 YDS
Foam Blank	10-2030
Valve	92-003, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black
Mats per hour	
Cycle time per mat(sec)	
Pack (Wip No)	
Test time	
Folded / Long	Long
S.Sac. New	91-7340
Brochure	33-8690
Inner Card	82-2540
Tech Card	82-3040
Poly Bag	22-448
Fabric Content Label	32-028
Box Label	32-841
Box Type	35-308 (F)
Mats Per Box	4
Boxes Per Pallet	14



09214		Luxury Map XL	
Wip No:	91-911		
Bun Line:			
Foam Bun Number	N/A		
Foam Blank	10-2040		
Thickness	3.0"		
Bun Die Number	N/A		
Dimension	Length: 77" +/-1.5" Width: 30" +/-1.0"		
Fabric Cut:			
Fabric Decal	29-1270		
Location on panel	In from side: Down from top:		
Decal Print	Luxury Map XL (date number)*		
Top Fabric	05-076, Fabric,35,75dPE,BlueNT,import - 2.35 YDS		
Bottom Fabric	05-556, Fabric,33,50d PolyKnit,SurfWeb - 2.35 YDS		
Star Press:			
Foam Process	Star Cut (3.0" thick)		
Bonding Press:			
Top Fabric	05-076, Fabric,35,75dPE,BlueNT,import - 2.35 YDS		
Bottom Fabric	05-556, Fabric,33,50d PolyKnit,SurfWeb - 2.35 YDS		
Foam Blank	10-2040		
Valve	92-003, VALVE ASSEMBLY W/ O-RING		
Vent Tube	20-293 Blk, Vent Tube,Urethane 85AE, x 2		
Mats per hour	37		
Cycle time per mat(sec)			
Pack (Wip No)			
Test time			
Folded / Long	Long		
S.Sac. New	91-7350		
Brochure	33-8690		
Inner card	82-2550		
Tech Card	82-3040		
Poly Bag	22-448		
Fabric Content Label	32-028		
Box Label	32-841		
Box Type	35-001 (K)		
Mats Per Box	4		
Boxes Per Pallet	15		

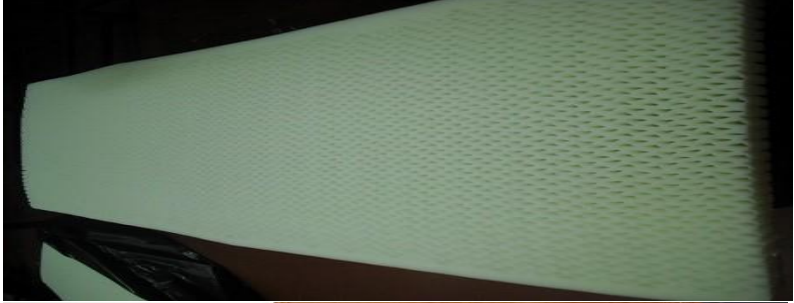


- 1 EA
- 2.35 YD
- 2.35 YD
- 1 EA
- 2 EA
- 2 EA
- 1 EA
- 1 EA
- 1 EA
- 1 EA
- 1 EA
- 0.25 EA
- 0.037 LB
- 1 EA
- 1 EA
- 0.5 EA
- 2 EA

09215	Basecamp Regular
Wip No:	91-374
Bun Line:	
Foam Bun Number	N/A
Foam Blank	10-1980
Thickness	2.0"
Bun Die Number	N/A
Dimension	Length: 72" +/- 1.5" Width: 20" +/-1.0"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	Basecamp Regular (date number)*
Bottom Fabric	05-546, Fabric,23",Poly Blue Nights - 2.150 YDS
Top Fabric	05-546, Fabric,23",Poly Blue Nights - 2.150 YDS
Die Press:	
Foam Process	Die Press (2.0" thick)
Bonding Press:	
Top Fabric	05-546, Fabric,23",Poly Blue Nights - 2.150 YDS
Bottom Fabric	05-546, Fabric,23",Poly Blue Nights - 2.150 YDS
Foam Blank	10-1980
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black
Mats per hour	
Cycle time per mat(sec)	
Pack (Wip No)	91-374
Test time	
Folded / Long	Long
S.Sac. New	91-7290
Brochure	33-8690
Inner Card	82-2500
Tech Card	82-2670
Poly Bag	22-449
Fabric Content Label	32-028
Box label	32-841
Box Type	35-300 (D)
Mats Per Box	6
Boxes Per Pallet	24



09216	Basecamp Large
Wip No:	91-375
Bun Line:	
Foam Bun Number	N\A
Foam Blank	10-1990
Thickness	2.0"
Bun Die Number	N\A
Dimension	Length: 77" +/- 1.5" Width: 25" +/- 1.0 "
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	Basecamp Large (date number)*
Bottom Fabric	05-547, Fabric,28",Poly Blue Nights - 2.3000 YDS
Top Fabric	05-547, Fabric,28",Poly Blue Nights - 2.3000 YDS
Die Press:	
Foam Process	Die Press (2.0" thick)
Bonding Press:	
Top Fabric	05-547, Fabric,28",Poly Blue Nights - 2.3000 YDS
Bottom Fabric	05-547, Fabric,28",Poly Blue Nights - 2.3000 YDS
Foam Blank	10-1990
Valve	92-003 Blk, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black
Mats per hour	60
Cycle time per mat(sec)	
Pack (Wip No)	
Test time	
Folded / Long	Long
S.Sac. New	91-7300
Brochure	33-8690
Inner Card	82-2510
Tech Card	82-2670
Poly Bag	22-449
Fabric Content Label	32-028
Box Label	32-841
Box Type	35-308 (F)
Mats Per Box	6
Boxes Per Pallet	15



09217	Basecamp XL
Wip No:	91-376
Bun Line:	
Foam Bun Number	N/A
Foam Blank	10-2010
Thickness	2.0"
Bun Die Number	N/A
Dimension	Length: 77"+/- 1.5" Width: 30"+/- 1.0"
Fabric Cut:	
Fabric Decal	29-1270
Location on panel	In from side: Down from top:
Decal Print	Basecamp XL (date number)*
Bottom Fabric	05-548, Fabric,33",Poly Blue Nights - 2.300 yds
Top Fabric	05-548, Fabric,33",Poly Blue Nights -2.300 yds
Star Press:	
Foam Process	Star Press (2.0" thick)
Bonding Press:	
Top Fabric	05-548, Fabric,33",Poly Blue Nights - 2.300 yds
Bottom Fabric	05-548, Fabric,33",Poly Blue Nights - 2.300 yds
Foam Blank	10-2010
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING x 2
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black x2
Mats per hour	
Cycle time per mat(sec)	
Pack (Wip No)	
Test time	
Folded / Long	Long
S.Sac. New	91-7310
Brochure	33-8690
Inner Card	82-2520
Tech Card	82-2670
Poly Bag	22-449
Fabric Content Label	32-028
Box Label	32-841
Box Type	35-001 (K)
Mats Per Box	6
Boxes Per Pallet	15



09256	Basecamp AF Regular	
Wip No:	91-898	
Bun Line:		
Foam Bun Number	N/A	
Foam Blank	10-8720, Foam Blank, BaseCamp AF, Reg	
Thickness	2.5"	
Foam Arms	5	
Dimension	Length: 72" +1.0"/-0.5" Width: 20" +/- 0.5"	
Fabric Cut:		
Fabric Decal	29-1240, Decal, TAR, Small Univ (E)	
Location on panel	In from side: Down from top:	
Decal Print		
Bottom Fabric	05-565, Fabric 25 75d PolyHexRp ClsBlu - 2.25 YDS	
Top Fabric	05-565, Fabric 25 75d PolyHexRp ClsBlu - 2.25 YDS	
Star Press:		
Foam Process		
Bonding Press:		
Top Fabric	05-565, Fabric 25 75d PolyHexRp ClsBlu - 2.25 YDS	
Bottom Fabric	05-565, Fabric 25 75d PolyHexRp ClsBlu - 2.25 YDS	
Foam Blank	10-8720, Foam Blank, BaseCamp AF, Reg	
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING	
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black	
Mats per hour		
Cycle time per mat(sec)		
Pack (Wip No)		
Test time		
Folded / Long	Long	
S.Sac. New	50-1030	
Brochure	33-8690	
Inner Tag	82-2470	
Outer Tag	82-2670	
Tech Card	82-3030	
Poly Bag	22-450	
Fabric Content Label	32-028	
Box label	32-841	
Box Type	35-308 (F)	
Mats Per Box	12	
Boxes Per Pallet	15	

09257	Basecamp AF Large
Wip No:	91-899
Bun Line:	
Foam Bun Number	N\A
Foam Blank	10-8730, Foam Blank, BaseCamp AF, Lrg
Thickness	2.5"
Foam Arms	6
Dimension	Length: 77" +1.0"/-0.5" Width: 25" +/- 0.5"
Fabric Cut:	
Fabric Decal	29-1240, Decal, TAR, Small Univ (E)
Location on panel	In from side: Down from top:
Decal Print	
Bottom Fabric	05-566, Fabric 30 75d PolyHexRp ClsBlu - 2.3 YDS
Top Fabric	05-566, Fabric 30 75d PolyHexRp ClsBlu - 2.3 YDS
Star Press:	
Foam Process	
Bonding Press:	
Top Fabric	05-566, Fabric 30 75d PolyHexRp ClsBlu - 2.3 YDS
Bottom Fabric	05-566, Fabric 30 75d PolyHexRp ClsBlu - 2.3 YDS
Foam Blank	10-8730, Foam Blank, BaseCamp AF, Lrg
Valve	92-003 BLK,VALVE ASSEMBLY W/ O-RING
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black
Mats per hour	
Cycle time per mat(sec)	
Pack (Wip No)	
Test time	
Folded / Long	Long
S.Sac. New	91-7270
Brochure	33-8690
Inner Tag	82-2480
Outer Tag	82-2670
Tech Card	82-3030
Poly Bag	22-450
Fabric Content Label	32-028
Box label	32-841
Box Type	35-308 (F)
Mats Per Box	12
Boxes Per Pallet	15

09258	Basecamp AF XL
Wip No:	91-905
Bun Line:	
Foam Bun Number	N\A
Foam Blank	10-8740, Foam Blank, BaseCamp AF, XL
Thickness	2.5"
Foam Arms	7
Dimension	Length: 77" +1.0"/-0.5" Width: 30" +/- 0.5"
Fabric Cut:	
Fabric Decal	29-1240, Decal, TAR, Small Univ (E)
Location on panel	
Decal Print	
Bottom Fabric	05-567, Fabric,35,75d PolyHexRp,ClsBlu - 2.3 YDS
Top Fabric	05-567, Fabric,35,75d PolyHexRp,ClsBlu - 2.3 YDS
Star Press:	
Foam Process	
Bonding Press:	
Top Fabric	05-567, Fabric,35,75d PolyHexRp,ClsBlu - 2.3 YDS
Bottom Fabric	05-567, Fabric,35,75d PolyHexRp,ClsBlu - 2.3 YDS
Foam Blank	10-8740, Foam Blank, BaseCamp AF, XL
Valve	92-003 BLK, VALVE ASSEMBLY W/ O-RING
Vent Tube	20-293, Vent Tube,Urethane 85AE,Black
Mats per hour	
Cycle time per mat(sec)	
Pack (Wip No)	
Test time	
Folded / Long	Long
S.Sac. New	91-7280
Brochure	33-8690
Inner Tag	82-2490
Outer Tag	82-2670
Tech Card	82-3030
Poly Bag	22-450
Fabric Content Label	32-028
Box label	32-841
Box Type	35-308 (F)
Mats Per Box	6
Boxes Per Pallet	15